

WHAT IS CLAIMED IS:

1. An optical recording medium, which comprises;
a transparent substrate having a center hole;
a reflective layer which is provided on the substrate at an outer side of a circumference of the center hole;
a first adhesive layer which is provided on the reflective layer at an outer side of a circumference of the center hole;
one of another substrate which is laminated on the adhesive layer and has a shape that is the same as that of the transparent substrate, and another layer having a shape that is substantially the same as that of the transparent substrate;
and

a second adhesive layer which is formed on a portion of the substrate, wherein the portion resides between an edge portion of the center hole and whichever of an inner circumferential portion of a region having the reflective layer formed thereon and an inner circumferential portion of a region having the first adhesive layer formed thereon is closer to the center hole.

2. An optical recording medium according to claim 1, wherein a width of the second adhesive layer in a radial direction thereof is in a range of 0.3 to 2.0 mm.

3. An optical recording medium according to claim 1, wherein a width of the second adhesive layer in a radial direction thereof is in a range of 0.5 to 1.0 mm.

4. An optical recording medium according to claim 1, wherein an adhesive constituting the first adhesive layer and the second adhesive layer is a slow-acting ultraviolet ray-curable adhesive.

5. An optical recording medium according to claim 1, wherein an adhesive constituting first adhesive layer and second adhesive layer is a cation-curing ultraviolet ray-curable resin containing an epoxy resin as a main component thereof.

6. An optical recording medium according to claim 1, wherein each of a thickness of the first adhesive layer and a thickness of the second adhesive layer is in a range of 1 to 1000 μm .

7. An optical recording medium according to claim 1, wherein each of a thickness of the first adhesive layer and a thickness of the second adhesive layer is in a range of 5 to 500 μm .

8. An optical recording medium according to claim 1, wherein each of a thickness of the first adhesive layer and a thickness of the second adhesive layer is in a range of 10 to 100 μm .

9. An optical recording medium according to claim 1, wherein the first adhesive layer and the second adhesive layer are formed by screen printing.

10. An optical recording medium according to claim 1, wherein the substrate comprises a polycarbonate or an amorphous polyolefin.